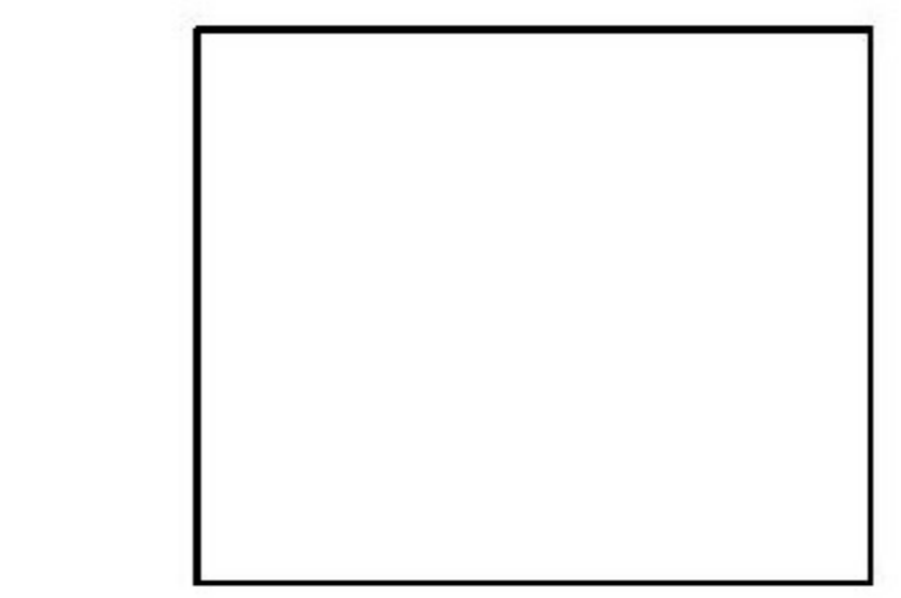


METAL AFTER ROLL FORMING

MATERIAL THICKNESS: .024, .030, .036



METAL BEFORE ROLL FORMING

