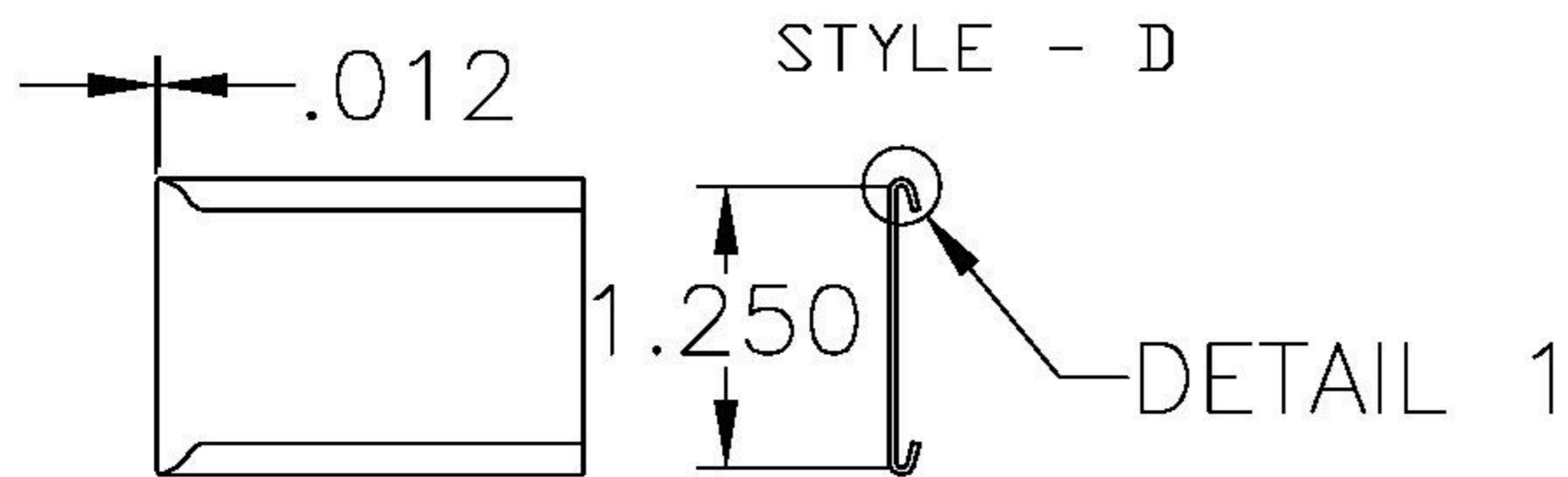
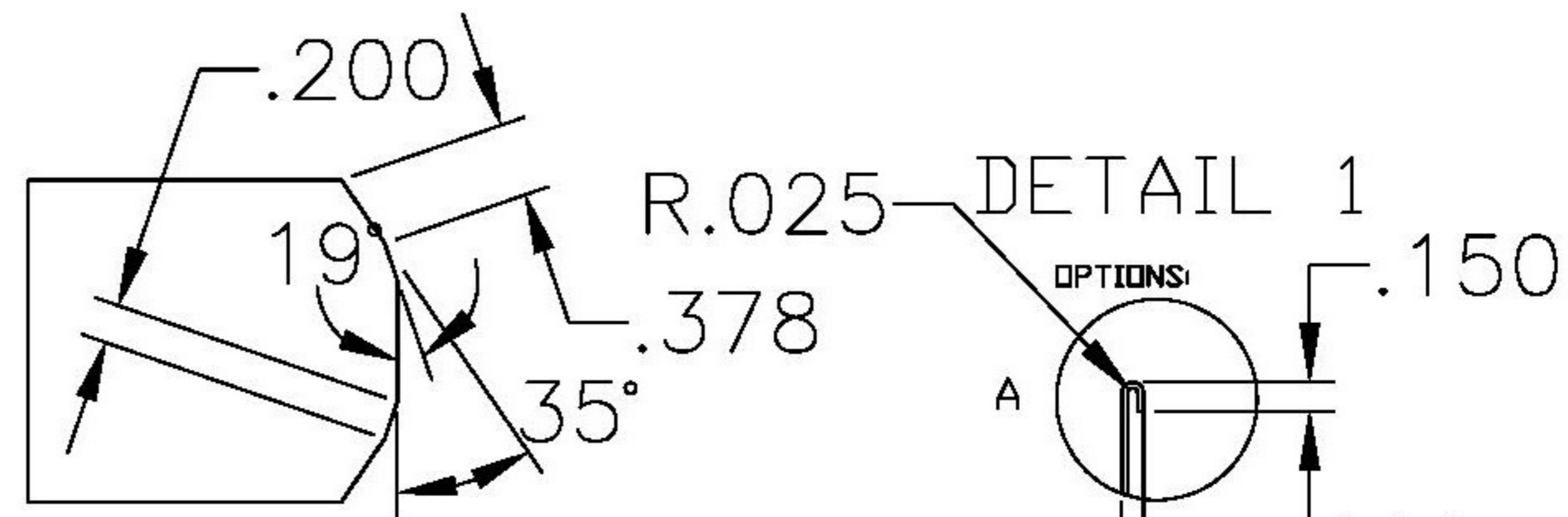


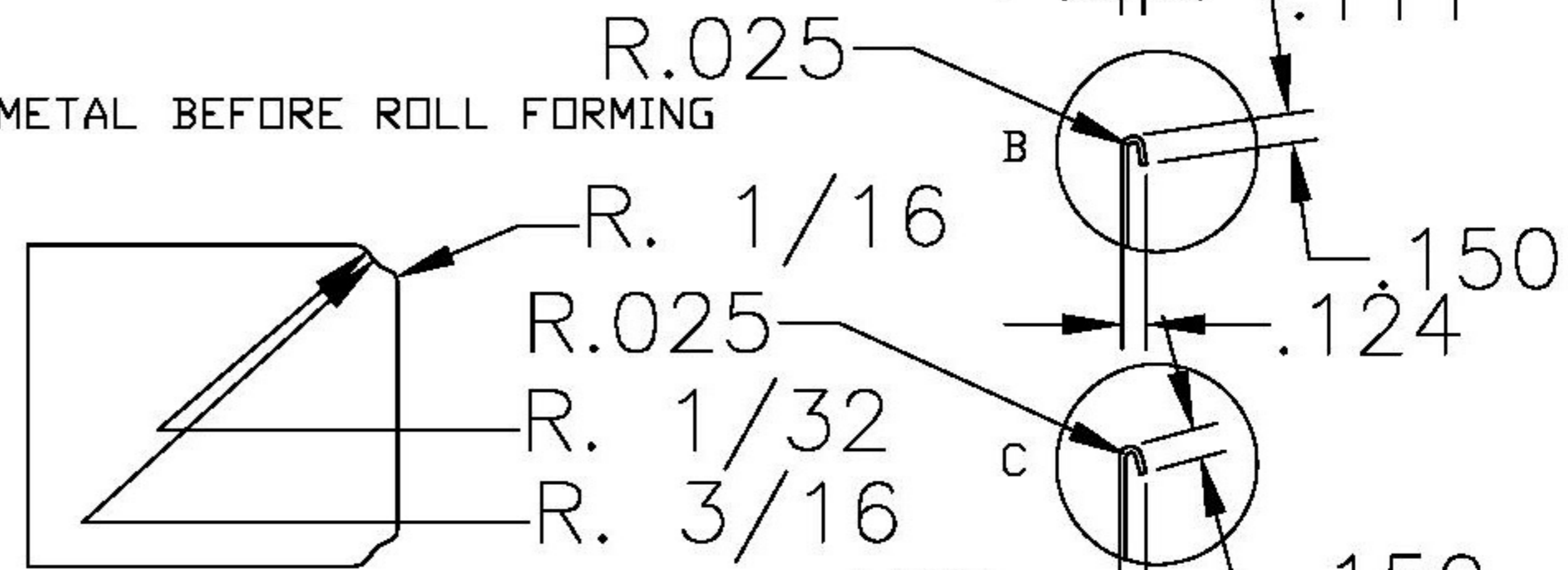
METAL AFTER ROLL FORMING



METAL AFTER ROLL FORMING



METAL BEFORE ROLL FORMING



METAL BEFORE ROLL FORMING

