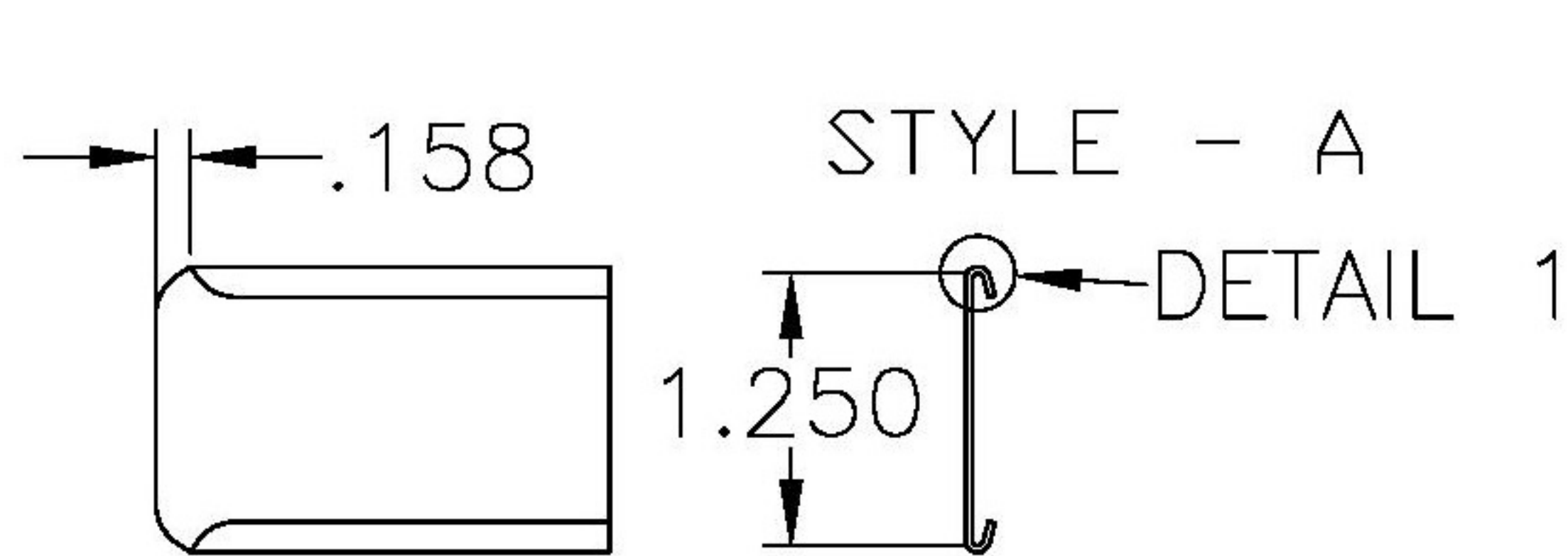
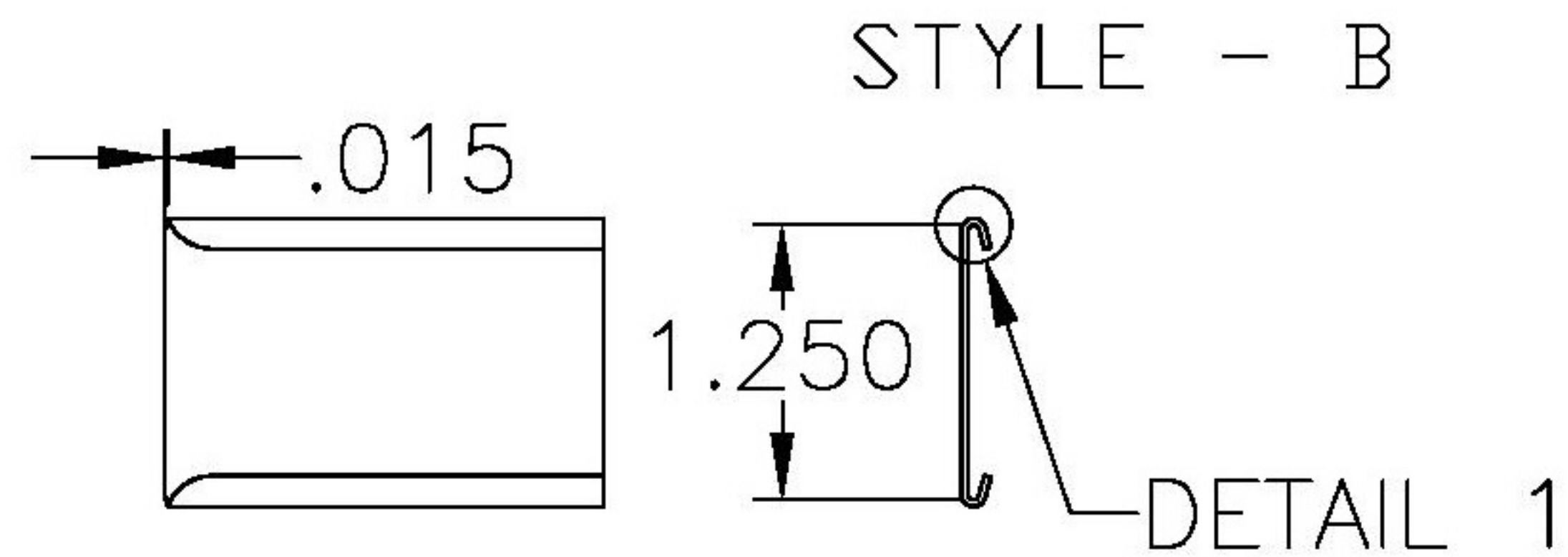


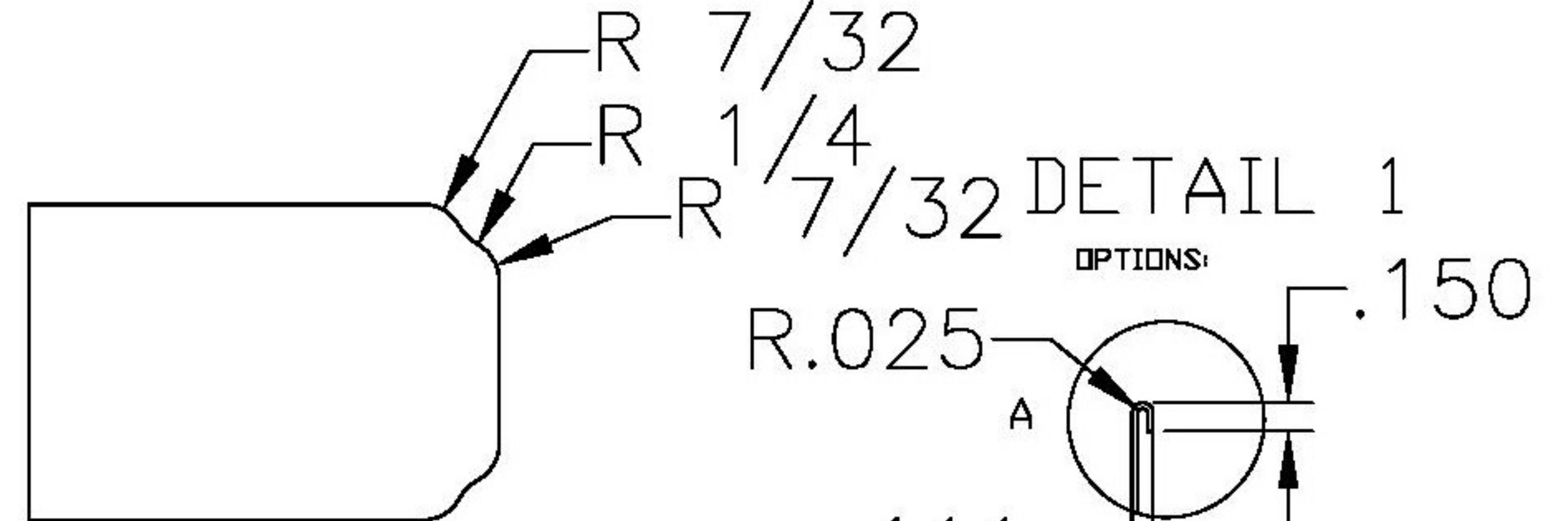


METAL AFTER ROLL FORMING

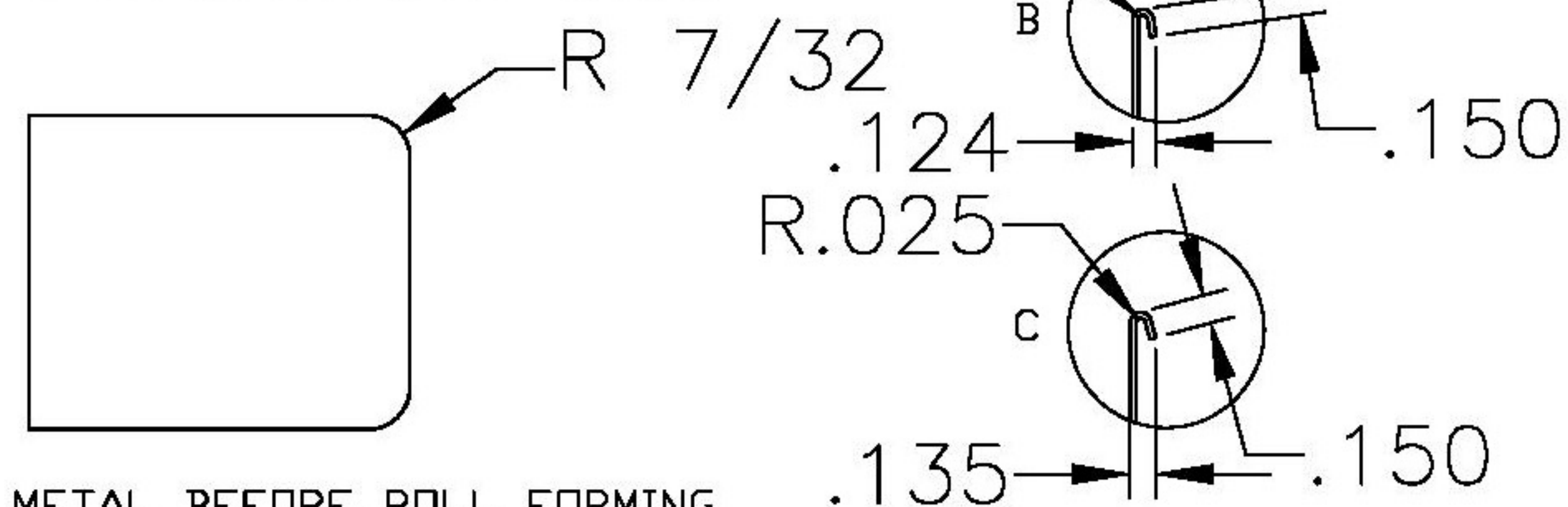


METAL AFTER ROLL FORMING

MATERIAL THICKNESS: .024, .030, .036



METAL BEFORE ROLL FORMING



METAL BEFORE ROLL FORMING